# **Green Sensor Network System Technology Development Project**

#### Development FY 2011 FY 2012 FY 2013 FY 2014 **Plans** (1) Electric current/magnetic field sensors, (2) dust sensors, (3) CO<sub>2</sub> sensors, (4) VOC sensors, (5) infrared array sensors **R&D Project Develop small, low-power MEMS sensors** Confirm component prin-Develop micro-size sensor MEMS sensors no larger than 2x5 cm Development of green prototypes, establish design ciples, developelement Average power consumption no greater than 100 μW MEMS sensors prototypes, conduct basic and production technolo-Develop green sensor nodes with stand-alone power system **R&D Project** Explore the most efficient Perform basic development Develop 3-mm-square main node chip power-generating materiof efficient powergeneration • Develop integrated device combining power generation and Development of green als and devices, and design /storage module, verify powstorage that is capable of supplying power at an average sensor nodes with stand and prototype power deer supply system, validate output greater than 150 µW -alone power system sensor node operations, and vice and component circuit Develop green sensor node no larger than 2x5 cm blocks verify module's low-power Develop receiver capable of connecting to 1,000 or more nodes simultaneously and having a receiving sensitivity greater than -130 dBm Incorporate results of validation tests in sensor prototypes **R&D Project** Introduce innovative sensors for validation as they are produced Construction of a green Formulate, verify, validate sensor network system Conduct monitoring with pro-Construct a network system incorporating green MEMS and demonstration tests Package a prototype sentotype sensors and identify sensors, green sensor nodes, and high-sensitivity receivers, toring system, and concepdetailed specifications of and verify the functions of a network system required for

green sensor network

## Research Implementing Structure

Technical research for this project is conducted at two research centers, the Tsukuba Research Center and the Ookayama Research Center of the Green Sensor Network System Laboratory, as well as research centers established at participating companies.

tually design a data analy-

sis system

# **NEDO**

(Joint Research Project: FY2011-2014)

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#### **NMEMS Technology Research Organization**

**Green Sensor Network System Laboratory** (Director of research: Dr. Ryutaro Maeda)

## Tsukuba Research Center, AIST Tsukuba East

Recommissioning: the University of Tokyo and Shinshu University

# Ookayama Research Center, Tokyo Institute of Technology

Recommissioning: Shinshu University

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practical use, through demonstration tests in various environ-

ments, including stores, offices, and manufacturing sites

# Green Sensor Network System with Low-Cost, Layout-Free, and Maintenance-Free MEMS Sensors

**NEDO Joint Research Project** 

(FY2011-2014) The Sensor System Development Project to Solve Social Problems (Green Sensor Network System Technology Development Project)

## Purpose

To develop revolutionary sensors that incorporate wireless communication, stand-alone power system, and ultra-low power consumption functions (thereby resolving three issues common to all sensor devices used in sensor networks) and to conduct energy-savings validations, making it possible to perform environmental measurements and to acquire measurements of energy consumption and the like (visualization) and to control the quantity of energy consumption(optimization) through the introduction of a sensor network.

#### **R&D Project**



Commercialize green sensor network system

# **Development of Green MEMS Sensors**

#### **Final Targets**

- MEMS Sensors no larger than 2x5 cm
- Power consumption no greater than 100 μW for all sensors
- Electric current and magnetic field (electrical energy), dust, gas (CO<sub>2</sub>/VOC) concentration (air conditioning and ventilation), infrared array (human presence and motion and ambient temperature sensing)

#### **R&D Project**



# Development of Green Sensor nodes with **Stand-Alone Power system**

#### **Final Targets**

To create prototypes of the following green sensor nodes to be installed in various electronic equipment, air conditioning units, manufacturing equipment, panelboards, and other devices without requiring any reconfiguring or additional work.

- Develop a 3-mm-square main node chip provided with a function for collecting and processing signals from MEMS sensors and a function for transmitting measurement data wirelessly
- Develop an integrated device combining power generation and storage that is capable of supplying power at an average output greater than 150 μW, which is required by green sensor nodes under indoor lighting conditions, temperatures between 5 and 35°C, and other ambient conditions set in demonstration tests for R&D Project 3
- Develop a green sensor node that includes the MEMS sensor unit, the main node chip, and the integrated power generation/storage device at a size no greater than 2x5 cm
- Develop a receiver that can be connected to 1,000 or more nodes simultaneously and can simultaneously receive signals in at least two frequency bands, 300 MHz and 900 MHz, at a receiving sensitivity greater than -130 dBm

## **R&D Project**

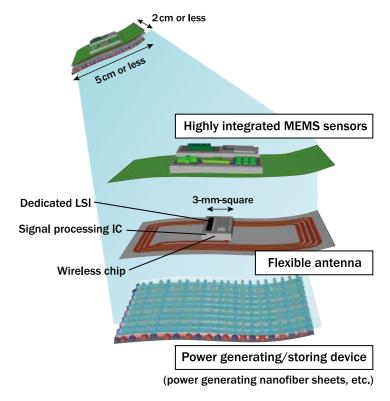


# Construction of a Green Sensor Network **System and Demonstration Tests**

#### **Final Targets**

Construct a network system incorporating green MEMS sensors, green sensor nodes, and high-sensitivity receivers, and thereby develop a system suitable for the environments of stores, offices, and manufacturing sites

# **Green Sensor node**





**NMEMS Technology Research Organization** URL: http://www.nmems.or.ip



## **R&D Project**

# **Development of Green MEMS Sensors**

# **Electric Current and Magnetic Field Sensors**

Achieve an ultra-small, ultra-sensitive sensor through a technique for MEMS and magnetic materials .tic material and produce a flexible coil electric current sensor with increased flexibility and a lower cost by microfabricating microcoils. By equipping a sensor network system with electric current and magnetic field sensors to take detailed measurements, it is possible to visualize the actual amount and effects of power consumption.

#### **Dust Sensors**

Acquire environmental data such as dust levels in a precision parts factory and the like using dust sensors with an added trigger mechanism. Incorporation of the trigger mechanism makes it possible to reduce power consumption.

## **Gas Sensors**

## 1 CO<sub>2</sub> Sensors

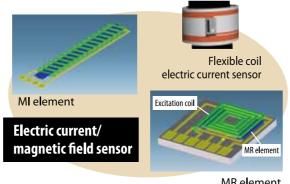
Achieve a CO<sub>2</sub> sensor based on MEMS technology despite the perceived difficulty of making CO<sub>2</sub> sensors smaller and more power-efficient. By measuring CO<sub>2</sub> concentrations, the effect of optimizing the control of supplied airflow in the air conditioning on energy reduction can be determined.

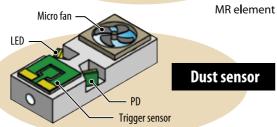
#### 2 VOC Sensors

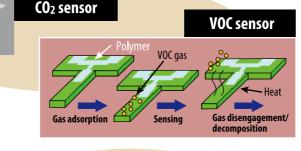
By modularizing an ultra-small, polymer-based, low-power oscillating VOC sensor, we consider the possibilities of implementing a handy TVOC sensor for indoor use in offices and stores and achieve positive energy-saving effects through optimal air conditioning control.

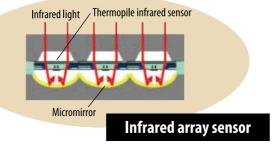
# **Infrared Array Sensors**

Achieve a small, highly-sensitive, and quick response infrared array sensor by using MEMS technology. Implement simultaneous measurements of human numbers, movement, and positions and ambient temperature in offices and factories in order to improve energy efficiency through optimal control of air conditioning, lighting, and the like.



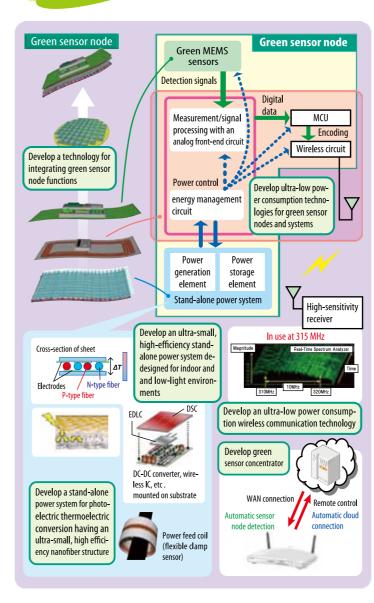






# **R&D Project**

# **Development of Green Sensor nodes with Stand-Alone Power System**



Development of a Stand-Alone Power System for Photoelectric-Thermoelectric Conversion Having an Ultra-Small, High-Efficiency Nanofiber Structure

Develop high- efficiency energy conversion elements having a 3D textile structure of nanofibrous organic semiconductor, and a hybrid stand-alone power system using multiple types of ambient energy (light and heat)

# Develop an Ultra-Small, High-Efficiency Stand-Alone Power System Designed for Indoor and Low-Light Environments

- Develop a backward current suppression DSC (<u>dy</u>e-sensitized <u>solar cell</u>) for indoor use, and
  a low leakage current EDLC (<u>e</u>lectric <u>double layer capacitor</u>)
- Develop a fabrication process of magnetic thin films for a flexible clamp sensor (electric current sensor) that is capable of wireless charging by an electromagnetic coil, and a monolithic molding process of flexible microcoils

# Development of an Ultra-Low Power Consumption Technology for Green Sensor nodes and Systems, a Technology for the Integration of Green Sensor node Functions, and a Technology for Ultra-Low Power Consumption Wireless Communications

- Develop a fast time-division multiplexing analog circuit for reducing energy consumption in measurements and signal processing by at least 50% and a node energy management circuit for monitoring power generation and consumption at all nodes and for performing power control at the startup time to less than 1/100th that of conventional technology
- Develop integration and packaging technologies through low-temperature bonding of TSV interposers suitable for wafers up to 300 mm and heterogeneous chips, and a supercritical fluid deposition technology for depositing metal in trench capacitors and TSVs
- Develop a wireless communication technology that allows multiple simultaneous accesses while reducing radiated power at the nodes to less than 1/10<sup>th</sup> that of conventional nodes by reducing the data length and improving sensitivity ten times over conventional devices

#### **Development of Green Sensor Concentrators (GCON)**

Develop a compact low-power prototype GCON device for collecting and compressing sensor data without a computer and design and verify a system capable of automatically connecting GCON devices to green sensor nodes and the cloud, automatically constructing a mesh network linking GCONs, and adding compatible sensors by remotely modifying the firmware

# **R&D Project**

# **3 Construction of a Green Sensor Network System and Demonstration Tests**

∠ Ionic Liquid

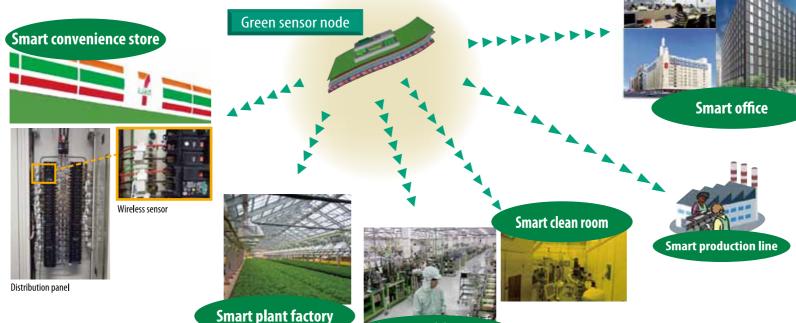
Electrode

#### **Smart Convenience Store**

Develop and install a store with sensor node prototypes, monitor the nodes for more than one year, and identify detailed specifications of the nodes and the system. Develop practical wireless sensor nodes based on the specifications and construct a green sensor network system that, when combined with a profiling system, can achieve energy savings of more than 10%.

#### **Smart Office**

Implement comprehensive monitoring of an office space that included, in addition to the evaluation of basic data, monitoring of gas concentrations and human-related information. Study new visualizations and optimizations, such as the visualization of energy consumption per person, and verify this data from multiple angles.



Smart precision parts factory

# **Smart Factory**

#### (1) Smart precision parts factory

Acquire dust levels, temperature, and other ambient data in a precision parts factory using nodes with built-in dust sensors equipped with a trigger mechanism

#### (2) Smart plant factory

Employ an energy-harvesting stand-alone power system in a plant factory and chemical products factory to drive  $CO_2$  sensors and various existing sensors for detecting illumination, temperature, humidity, and the like and verify the relationship between the environments and productivity

#### (3) Smart clean room

Operate a wireless sensor network designed specifically for clean room applications and monitor ambient conditions

#### (4) Smart production line

Construct a wireless network system equipped with electric current sensors and verify the energy-saving effects for each production line